

Instruction

INCI name Sodium Hyaluronate, Ricinus Communis (Castor) Seed Oil, Hydrogenated Castor Oil

Description Ivory white to light yellow, ointment

Melting range 65~80 ℃

Function Lip-plumping, repairing, moisturizing

Recommend dosage 0.1%~2.0%

Usage Color cosmetic products

Lip products such as lipstick, lip gloss, etc.. Makeup products such as foundation,

BB cream, etc..

Application Treat other ingredients at first through processes such as heating, homogenizing,

or emulsifying, etc., cool it to temperature of not lower than 72°C (melting point of product), and then add this product into the system. Stirring is necessary in

this process.

The Formula of lipstick

INCI name	Wt/%
POLYETHYLENE	10
BEESWAX	5
CERA MICROCRISTALLINA	2.5
SIMMONDSIA CHINENSIS (JOJOBA) SEED OIL	3
BUTYROSPERMUM PARKII (SHEA BUTTER)	1
TOCOPHERYL ACETATE	0.5
POLYISOBUTENE	15
MINERAL OIL	27.9
PETROLATUM	15
CAPRYLIC/CAPRIC TRIGLYCERIDE	10
SQUALANE	4
ETHYLHEXYL PALMITATE	5
Hyacolor	1.0
PARFUM	0.1

Procedure

- Add all ingredients except Hyacolor and perfume, heat to 90~95 °C, and then cool the system while stirring.
- Add Hyacolor into the system while stirring when the temperature of the system has reached 80~85 C then continue to cool down while stirring.
- Add parfum into the system while stirring when the temperature of the system is around 80 °C and keep the temperature at 75~80 °C while stirring, then move to the filling process.

Attention: Stirring is necessary in all process.



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The Science of Beauty



HyacolorTM

Oil-dispersed Sodium Hyaluronate

High content of Natural Moisturizing Factor-Sodium Hyaluronate (HA)

Unique HA microsphere technology

Perfect transdermal absorption

• Excellent Lip-plumping, Repairing, Moisturizing

Lip-plumping



The Natural Moisturizing Factor-Sodium Hyaluronate (HA) can be easily applied in color cosmetics, and provide moisturizing and repairing effects for makeup products.

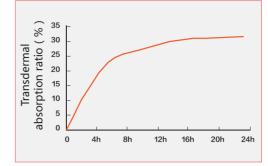
Hyacolor

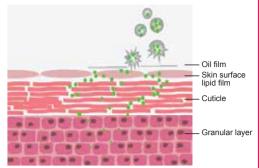
Oil-dispersed Sodium Hyaluronate

Hyacolor is obtained from small molecule of sodium hyaluronate (HA) and botanical oils through a special technology. The small molecule of HA is evenly dispersed in the oil phase in the form of microspheres: this permits to apply the water soluble-HA in color cosmetic formulations which are mainly based on oily ingredients. Hyacolor has lip-plumping, repairing, moisturizing effects and can be used in makeup and lip products, such as foundation, BB cream, lipstick, lip gross, etc..

Transdermal absorption

Hyacolor has good skin affinity because of its lipophilic outer layer and it can easily release the inside HA molecule when applied onto the skin. The small molecule of HA will penetrate into the skin quickly and nourish the skin from inside out.





Mechanism of action

• The transdermal absorption ratio increases rapidly after applying Hyacolor, and the total absorption is higher than 30%.

Instrument: Side-Bi-Side Cell (PermeGear)

Moisturizing effect

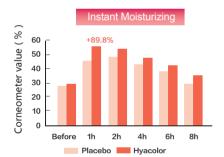
Lip-plumping effect

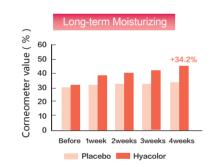
Efficacy evaluation

Repairing effect

Moisturizing effect of BB cream containing Hyacolor

The lipophilic ingredients, in HA microsphere, can form an oil film on the skin to prevent water evaporation from inside the skin. The small molecule of HA can penetrate into the skin and hydrate the skin instantly. After long-term application, Hyacolor can significantly increase the skin hydration and keep the skin moisturized constantly.

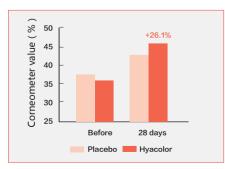




Instrument: Corneometer CM825 Subjects: 30 healthy women Sample: BB cream containing 1% Hyacolor

Moisturizing effect of lipstick containing Hyacolor

After 28 days application of lipstick containing Hyacolor, the skin hydration increase significantly.

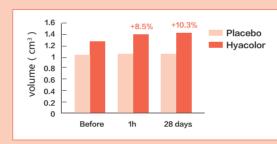


- Instrument: Corneometer
- Subjects: 40 healthy women with dry/chapped lips
- · Samples: Lipstick containing 1% Hyacolor

Test performed by FarcodermSrL,an Italian third party laboratory

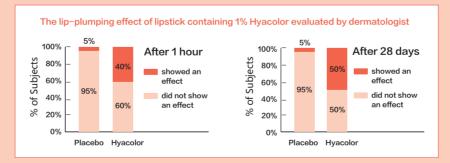
Instrumental evaluation

After 1 hour application, the lips volume of volunteers from Hyacolor group is increased by 8.5%, compared with 1.1% from the control group. After 28 days application the lips volume of volunteers from Hyacolor group is increased by 10.3%, compared with 2.2% from the control group. Results show that, Hyacolor has significant lip-plumping effect.



• The lip-plumping effect of the product can increase the height of both the upper and the lower lip, so the lip-plumping effect is evaluated by lips volume which is calculate by high resolution digital images.

Clinical evaluation

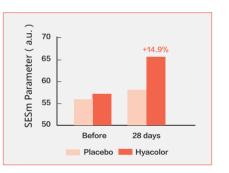


Results show that 40% of the enrolled subjects have obvious lip-plumping effect after 1 hour application. 50% of the enrolled subjects record significant lip-plumping effect after 28 days application.

- Test performed by Farcoderm, an Italian third party laboratory
- Samples: Lipstick containing 1% Hyacolor

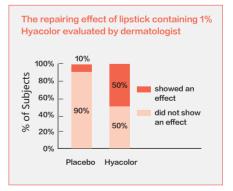
Instrumental evaluation

Hyacolor has significant repairing effect on the lip skin. After 28 days application, dry or chapped lips of subjects get improved. The lips of the subjects are feeling smooth and soft.



- Instrument: VISIOSCAN® VC 98 video camera, which can test the changes of roughness and smoothness before and after application of lipstick containing Hyacolor.
- The parameter SESm indicates the skin smoothness. If SESm increases, it means that the smoothness of the skin increase and the dry or roughness gets improved.

Clinical evaluation



The repairing assessment is carried on 40 healthy women with dry/chapped lips. Results show that 50% of the enrolled subjects record significant repairing effect after 28 days of application. The dry or chapped conditions of lips have improved sensibly and the lips are feeling smooth and soft.

- Test performed by Farcoderm, an Italian third party laboratory
- · Samples: Lipstick containing 1% Hyacolor

